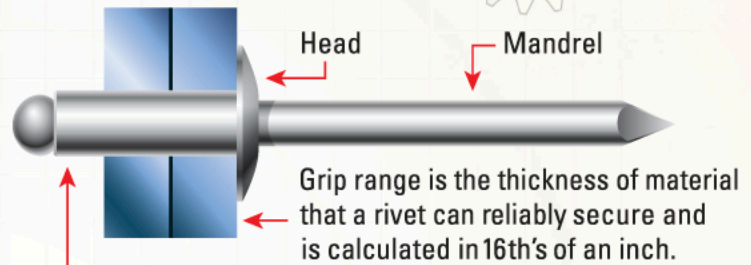


# Did You Know?

## BLIND RIVETS

Shank Dia.	Rivet No.	Grip Range	Barrel Length	Recommended Hole Size		Drill Size
				MAX	MIN	
3/32	31	.020-.062	.187	0.100	0.097	#41
	32	.032-.125	.250			
	33	.087-.187	.312			
	34	.126-.250	.375			
4/32 = 1/8	41	.032-.062	.212	0.133	0.129	#30
	42	.063-.125	.275			
	43	.126-.187	.337			
	44	.188-.250	.400			
	45	.251-.312	.462			
	46	.313-.375	.525			
5/32	52	.062-.125	.300	0.164	0.160	#20
	53	.126-.187	.362			
	54	.188-.250	.425			
	56	.251-.375	.550			
	58	.376-.500	.675			
	510	.501-.625	.800			
	512	.626-.750	.925			
6/32 = 3/16	62	.062-.125	.325	0.196	0.192	#11
	64	.188-.250	.450			
	66	.251-.375	.575			
	68	.376-.500	.700			
	610	.510-.625	.825			
	612	.626-.750	.950			
	614	.751-.875	1.075			
	616	.876-1.000	1.200			
	618	1.001-1.125	1.325			
	620	1.126-1.250	1.450			
8/32 = 1/4	84	.126-.250	.500	0.261	0.257	F
	86	.251-.375	.625			
	88	.376-.500	.750			
	810	.501-.625	.875			
	814	.751-1.000	1.240			



Example:  $6/16 = 3/8$

Shank diameter is calculated in 32nd's of an inch.

Example:  $4/32 = 1/8$

**/ S / S 4 6 D**

Shank material      Mandrel material      Head styles

### MATERIAL TYPES

- A** Aluminum
- B** Brass
- C** Copper
- S** Steel
- SS** Stainless Steel

### HEAD STYLES

- D** Dome
- C** Counter Sunk
- G** Grooved
- LF** Large Flange
- S** Sealed